



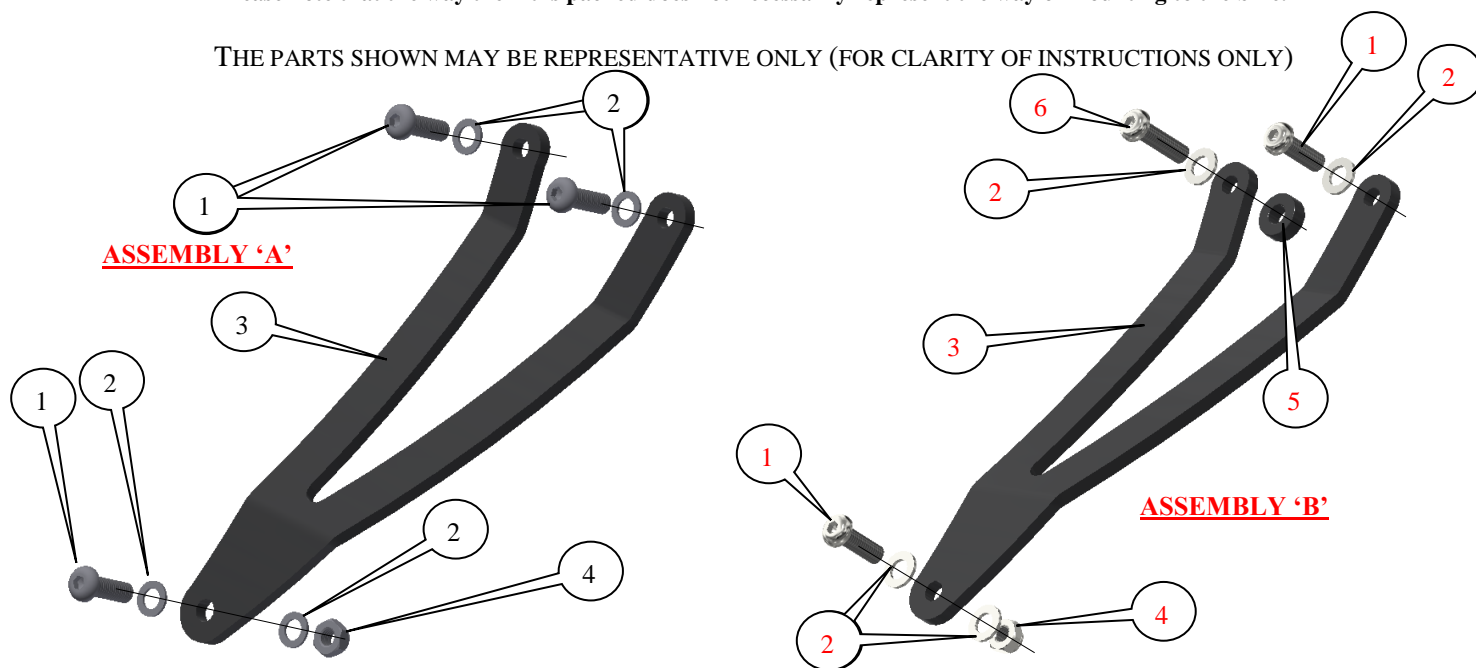
FITTING INSTRUCTIONS FOR EH0071BK EXHAUST HANGER
SUZUKI SV650 A 2016-/ SV650 X 2018-



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED BELOW.
DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike.

THE PARTS SHOWN MAY BE REPRESENTATIVE ONLY (FOR CLARITY OF INSTRUCTIONS ONLY)



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LEGEND

ITEM 1 = M8 x 25mm LONG BUTTON HEAD BOLTS (x3).

ITEM 2 = M8 WASHER (x4).

ITEM 3 = EXHAUST HANGER (HB0071) (x1).

ITEM 4 = M8 NYLOC NUT (x1).

ITEM 5 = SPACER 7mm WIDE (S0191) (x1).

ITEM 6 = M8 x 30mm LONG BUTTON HEAD BOLT (x1).

TOOLS REQUIRED

- Set of metric Allen keys to include 5 & 6mm A/F sizes.
- Socket set to include 12 & 13mm socket & wrench.

Please note that in cases where kits are packed with rubber washers holding the components onto the bolt – *the rubber washers should be thrown away!*



PICTURE 1

FITTING INSTRUCTIONS

- To fit the R&G Exhaust Hanger, the OEM pillion footrest mounting bracket needs to be removed.
- To do this, remove the two mounting bolts at the top of the pillion footrest mounting bracket, as arrowed in picture 1.
- Remove the exhaust mounting nut and bolt (arrowed in picture 1) and then remove the OEM pillion footrest mount from the bike.
- Take the R&G Exhaust Hanger and fit the two M8 x 25mm long button head bolts (item 1) with washers (item 2) through the two top mounts of the exhaust hanger **as shown in assembly 'A'** {Please note:- on certain models you will have to use the spacer (item 5) and the longer M8 bolt (item 6) though the upper-rear-most mount, as shown in assembly 'B'} and tighten into the threaded bosses on the subframe, as shown in the top picture.
- With the exhaust hanger on the bike, ensure the lower part of the exhaust hanger is on the inside of the exhaust mounting bracket, and fit the remaining M8 x 25mm long button head bolt (item 1) with a washer (item 2)

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through the exhaust bracket and then through the exhaust hanger mounting hole, before fitting the M8 washer (item 2) and M8 nyloc nut (item 4) onto the exposed thread of the bolt and loosely tighten.

- Ensure the exhaust hanger is correctly fitted before tightening all three bolts.
- Please ensure when the motorcycle is being used that no parts are in such a position that they may collide/damage other bike parts (this is particularly important if using after-market cans or exhaust systems).

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Please note that it is your responsibility to ensure that no part of the exhaust hanger or exhaust assembly fouls or comes into contact with other parts of the machine. Do not ride the motorcycle until this aspect has been verified and you have compressed the rear suspension (if appropriate to the design of the motorcycle) to test this thoroughly.

GENERAL TORQUE SETTINGS

M4 BOLT = 8Nm

M5 BOLT = 12Nm

M6 BOLT = 15Nm

M8 BOLT = 20Nm

M10 BOLT = 40Nm

Digital copies of these instructions are available to download from www.rg-racing.com

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INSTRUCTIONS DE MONTAGE EH0071BK SUPPORT POT D'ÉCHAPPEMENT
SUZUKI SV650 A 2016-

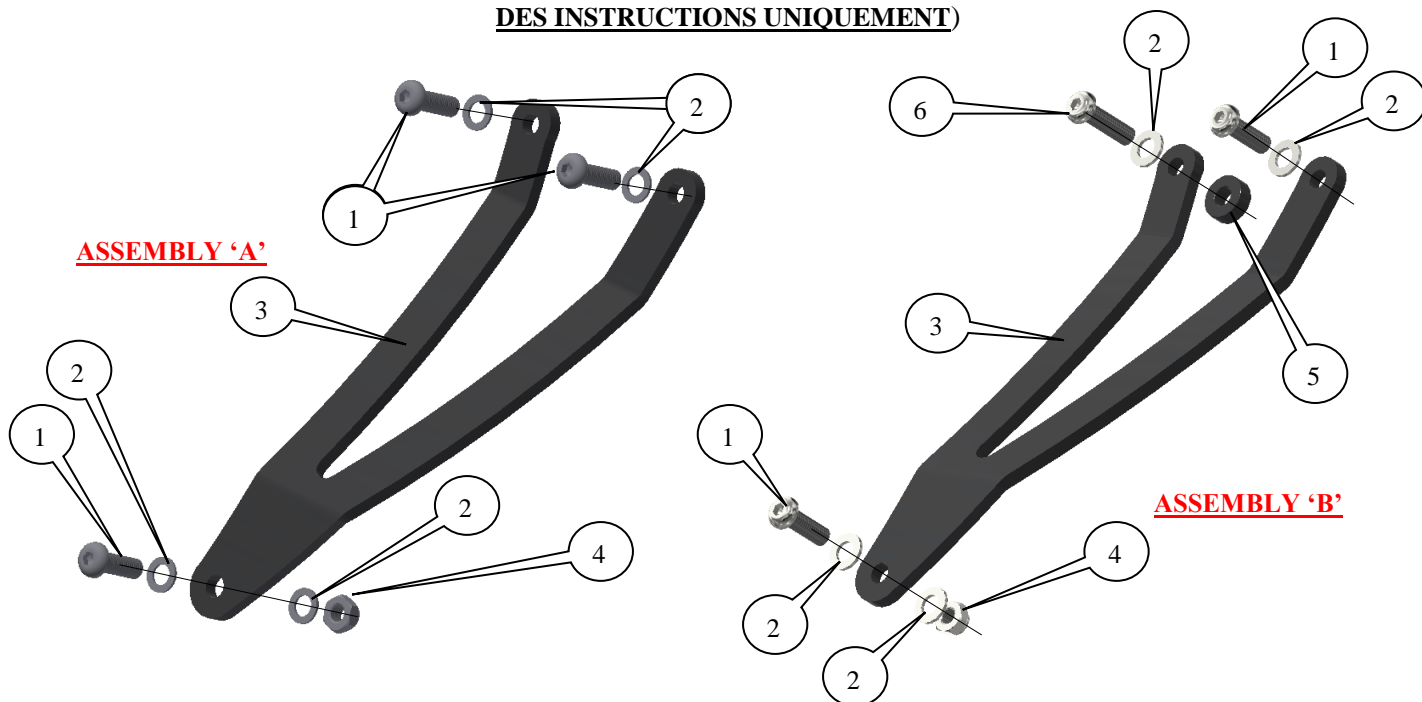
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Le kit contient les articles exposés ci-dessous, vérifier que toutes les pièces soient présentes avant de procéder au montage.

La façon dont le kit est emballé ne correspond pas forcément à la façon de monter les pièces sur la moto.

LES PARTIES PRESENTÉES PEUVENT ÊTRE UNIQUEMENT REPRESENTATIVES (POUR LA CLARTE DES INSTRUCTIONS UNIQUEMENT)



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LEGENDE

ARTICLE 1 = M8 x 25mm BOULONS (x3).

ARTICLE 2 = M8 RONDELLE (x4).

ARTICLE 3 = SUPPORT ECHAPPEMENT (HB0071) (x1).

ARTICLE 4 = M8 ECROU (x1).

ARTICLE 5 = ENTRETOISE 7mm DE LARGE (S0191) (x1).

ARTICLE 6 = M8 x 30mm BOULON (x1).

OUTILS REQUIS

- Jeu de clés Allen 5 & 6mm.
- Clés à douille 12 & 13m.

Notez que si les kits sont emballés avec des rondelles en caoutchouc servant à tenir les composants, *ces rondelles doivent être jetées !*



PHOTO 1

NOTICE DE MONTAGE

- Pour monter le support d'échappement R&G, le support de fixation du repose pied passager d'origine doit être enlevé.
- Pour cela, enlever les 2 boulons de fixation situés au-dessus du support de fixation repose pied passager, voir photo 1.
- Enlever l'écrou de fixation d'échappement et le boulon, puis enlever le support de repose pied passager de la moto.
- Prendre le support d'échappement R&G et insérer les 2 boulons M8 x 25mm (article 1) avec rondelles (article 2) dans les 2 supports supérieurs du support échappement, **voir ensemble 'A'** {Note : sur certains

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modèles, vous devrez utiliser une entretoise (article 5) et le boulon M8 (article 6) dans le support supérieur le plus reculé, voir ensemble 'B'} puis serrer dans les trous filetés du sous cadre, voir photo du haut.

- Une fois le support d'échappement sur la moto, assurez-vous que la partie inférieure du support d'échappement soit à l'intérieur du support de fixation d'échappement, puis insérer le boulon M8 x 25mm restant (article 1) avec une rondelle (article 2) dans le trou du support de fixation d'échappement puis dans le support d'échappement, avant d'insérer une rondelle M8 (article 2) et un écrou M8 (article 4) onto the sur le filetage puis serrer légèrement.
- Veiller à ce que le support d'échappement soit correctement monté avant de serrer les 3 boulons.
- Assurez-vous qu'aucune partie ne puisse entrer en contact lorsque la moto sera en route. Cela pourrait créer des dommages à la moto. (Ce point est particulièrement important si vous utilisez un pot d'échappement qui n'est pas d'origine).

Il est de votre responsabilité de vous assurer qu'aucune partie de l'ensemble support de pot d'échappement n'entre en contact avec une autre partie de la moto. Ne pas prendre la route sans avoir fait ces vérifications. Compresser l'amortisseur arrière pour jauger de cet aspect par exemple (si le design de la moto le permet).

VALEURS DE SERRAGE RECOMMANDEES

M4 BOULON = 8Nm
 M5 BOULON = 12Nm
 M6 BOULON = 15Nm
 M8 BOULON = 20Nm
 M10 BOULON = 40Nm

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MONTAGEANLEITUNG FÜR EH0071BK AUSPUFFHALTERUNG
SUZUKI SV650 A 2016-/ SV650 X 2018-

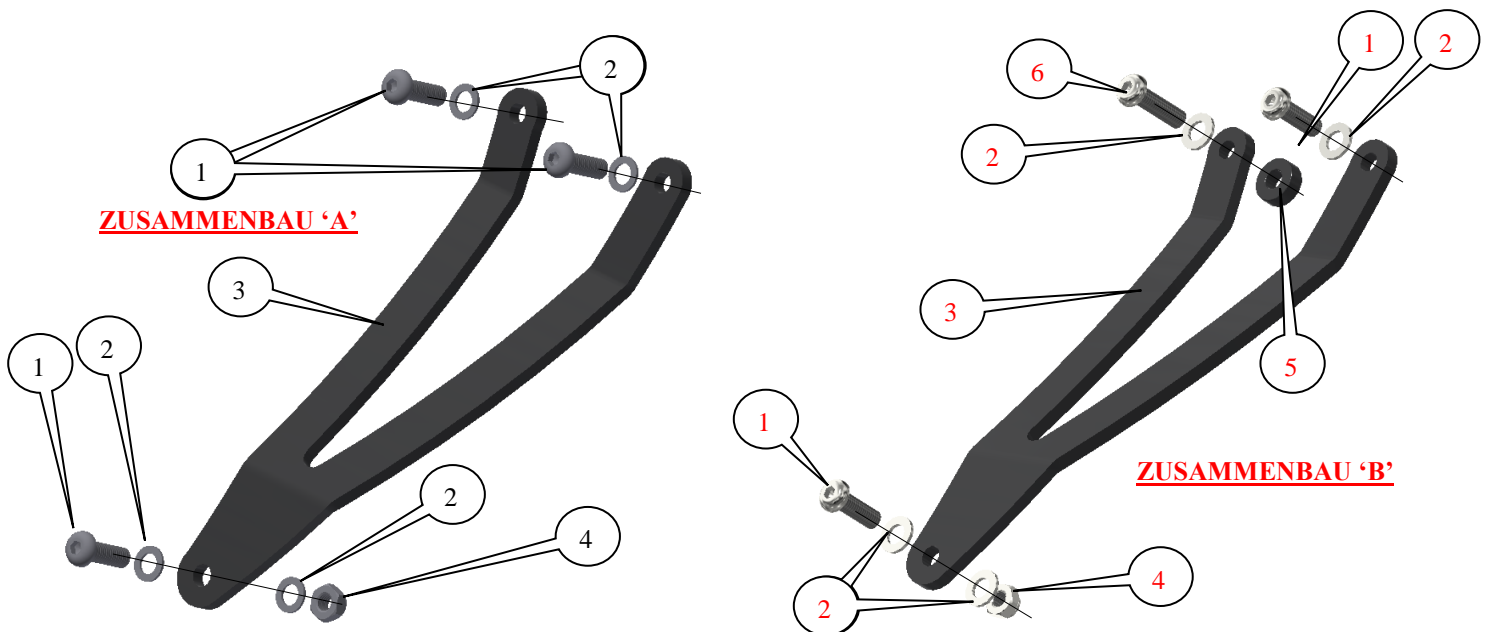
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ALLE KIT-TEILE SIND UNTEN ABGEBILDET UND GEKENNZEICHNET. BEVOR SIE MIT DER MONTAGE BEGINNEN, ÜBERPRÜFEN SIE, DASS ALLE TEILE VORHANDEN SIND.

Hinweis: Die Verpackung der Teile stellt nicht die Reihenfolge der Montage dar.

DIE UNTEN ABGEBILDETEN TEILE DIENEN LEDIGLICH ZUR ERKLÄRUNG



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LIEFERUMFANG

- ARTIKEL 1 = M8 x 25mm INBUSSCHRAUBE (x3)
 ARTIKEL 2 = M8 UNTERLEGSSCHEIBE (x4)
 ARTIKEL 3 = R&G AUSPUFFHALTERUNG (HB0071) (x1)
 ARTIKEL 4 = M8 SELBSTSICHERNDE MUTTER (x1)
 ARTIKEL 5 = DISTANZHALTER 7mm BREIT (S0191) (x1)
 ARTIKEL 6 = M8 x 30mm INBUSSCHRAUBE (x1)

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SIE BENÖTIGEN FOLGENDES WERKZEUG

- Satz Inbusschlüssel inkl. 5 & 6mm Inbusschlüssel
- Satz Schraubenschlüssel mit 10 & 13mm Schraubenschlüsseln

Hinweis für Kits mit Plastikunterlegscheiben an den Schrauben – *Diese Plastikunterlegscheiben werden nicht für den Einbau benötigt!*



ABBILDUNG 1

MONTAGEANLEITUNG

- Um die R&G Auspuffhalterung montieren zu können, müssen Sie die original Montagehalterung für die Beifahrer-Fußraste entfernen.
- Entfernen Sie daher die zwei Montageschrauben oben an den Montagehalterungen für die Beifahrer-Fußraste – siehe Abbildung 1.
- Entfernen Sie die Montageschraube und Mutter für den Auspuff (in Abbildungen 1 gekennzeichnet), dann entfernen Sie die original Fußrastenhalterung für den Beifahrer vom Motorrad.
- Nehmen Sie die R&G Auspuffhalterung und führen Sie die zwei M8 x 25mm Inbusschrauben (Artikel 1) mit Unterlegscheiben (Artikel 2) durch die zwei oberen Halterungen der Auspuffhalterung **wie in Baugruppe 'A' {Hinweis:- bei manchen Modellen müssen Sie den Distanzhalter (Artikel 5) und die längere M8 Schraube (Artikel 6) an der hintersten oberen Halterung montieren – wie in Baugruppe 'B' abgebildet}** und in den Gewindeeinsätzen am Hilfsrahmen befestigen wie in der oberen Abbildung abgebildet.

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- Wenn die Auspuffhalterung am Motorrad fixiert ist, überprüfen Sie, dass das untere Teil der Auspuffhalterung an der Innenseite der Auspuffmontagehalterung liegt. Die übrige M8 x 25mm Inbusschraube (Artikel 1) mit einer Unterlegscheibe (Artikel 2) durch die Auspuffhalterung in die Montageöffnung für die Auspuffhalterung einführen, bevor Sie eine M8 Unterlegscheibe (Artikel 2) und eine M8 selbstsichernde Mutter (Artikel 4) am hervorstehenden Ende der Schraube anbringen und lose befestigen.
- Die M8 Unterlegscheibe (Artikel 5) an der übrigen M8 Schraube (Artikel 4) anbringen, dann die Schraube durch die untere Öffnung in der Auspuffhalterung und die Auspuffhalterung führen, und mit der selbstsichernden Mutter (Artikel 6) befestigen wie in den Abbildungen 9 und 10 abgebildet.
- Überprüfen Sie, dass die Auspuffhalterung ordnungsgemäß montiert ist, bevor Sie alle drei Schrauben festziehen.
- Bitte achten Sie darauf, dass keine Teile so angebaut werden, dass sie andere Teile des Motorrads beschädigen/berühren können (die ist besonders wichtig, wenn Sie einen Auspuff oder Endtopf aus dem Zubehörmarkt anbauen).

Wichtiger Hinweis: Es obliegt Ihrer Verantwortung sicherzustellen, dass keine Teile der Auspuffhalterung oder Auspuffanlage mit anderen Teilen des Motorrads in Berührung kommen und/oder sie beschädigen. Fahren Sie nicht mit dem Motorrad bis dies sorgfältig überprüft wurde und Sie den hinteren Federweg genau kontrolliert haben (falls zutreffend, Modellabhängig).

ALLGEMEINE ANZUGSDREHMOMENT

M4 SCHRAUBE = 8Nm

M5 SCHRAUBE = 12Nm

M6 SCHRAUBE = 15Nm

M8 SCHRAUBE = 20Nm

M10 SCHRAUBE = 40Nm

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